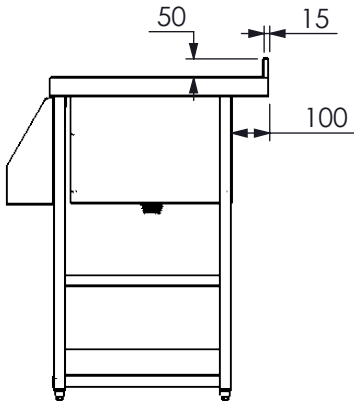
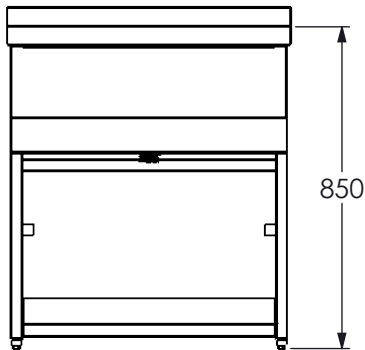
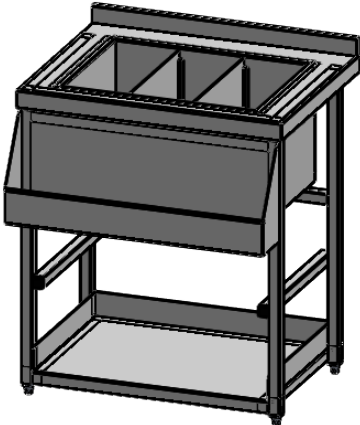
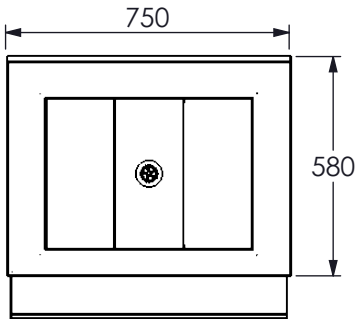


MB-IWS Assembly



| | |
|------------|-----------------|
| MATERIAL: | Stainless Steel |
| GRADE: | |
| THICKNESS: | |
| FINISH: | 240 Grit |

Unless otherwise specified dimensions are in millimeters.
Tolerance: ± 0.5
Angular: ± 0.5
PD = Paper Down
PU = Paper Up
BD = Burrs Down
BU = Burrs Up
No allowance has been made on the drawing for push through values.

Please allow the following for stainless steel bends in a 10mm V:
Steel Push Through Value
0.8MM S/S = 0.92MM
0.9MM S/S = 0.92MM
1.2MM S/S = 1.27MM
1.5MM S/S = 1.45MM
2 MM S/S = 1.74MM
For any other materials or V sizes please see the Amada Handbook



| | | | |
|---------------|--|---------|-----|
| PRODUCT: | FB-IWS Assembly | CONFIG: | N/A |
| PART NAME: | FB-IWS Assembly | | |
| DWG LOCATION: | I:\1 PRODUCT RANGE\FLEXI-BAR\Ice Well Station\IWS\ | | |
| COPYRIGHT | © PARRY CATERING EQUIPMENT (MIDLANDS) LTD | | |

| | |
|----------------|------------|
| DRAWN: | StefanL |
| REVISION: | 1 |
| CREATION DATE: | 20/02/2023 |
| LAST UPDATED: | 27/02/2023 |